



INSTALLATION NOTES:

- 1. ENGINEERING RECOMMENDS 4" THICK MINIMUM CONCRETE UNDER FILLING SYSTEM AND CONVEYOR SECTIONS
- THE CONCRETE IS TO HAVE A MINIMUM YIELD STRENGTH OF 3,000 PSI
- 3. NEWLY FORMED CONCRETE MUST BE FULLY CURED PER SUPPLIER'S RECOMMENDATIONS
- VERIFY EXISTING SURFACES ARE FREE OF CRACKS AND
- 5. SURFACES DIRECTLY UNDER THE FILLING SYSTEM ARE TO BE LEVEL WITHIN 1/16" PER FOOT. THIS IS CRITICAL FOR SAFE AND PRECISE OPERATION OF THE UNIT
- 6. SURFACES DIRECTLY UNDER THE CONVEYOR SYSTEM ARE TO BE LEVEL WITHIN 1/4" PER FOOT AND NOT MORE THAN 3" TOTAL VARIANCE IN THE SYSTEM AREA
- 7. 1/2" DIAMETER ANCHOR BOLTS WITH 3" MINIMUM ÉMBEDDMENT ARE TO USED TO INSTALL EQUIPMENT

DESIGN NOTES:

D4T-55/T SYSTEM:

- 1. MATERIALS OF CONSTRUCTION: A. STRUCTURALS 304SS B. WETTED PARTS 316SS

 - C. SEATS AND SEALS TEFLON
 - D. ENCLOSURES 304SS

D4T-55/T SYSTEM:

- 1. PRODUCT INLET 1-1/2" NPT THREADED
- 2. SYSTEM AIR INLET 1/2" NPT THREADED
- 3. FUME HOSE CONNECTION 1.90" O.D. PIPE STUB
- 4. LANCE PURGE INLET 1/4" TUBE CONNECTION



